

Australian Standard™

**Road tank vehicles for dangerous goods**

**Part 4: Tankers for toxic and corrosive  
cargoes**

This Australian Standard was prepared by Committee ME-057, Road Tankers for Hazardous Liquids and Gases. It was approved on behalf of the Council of Standards Australia on 30 April 2001 and published on 28 May 2001.

---

The following interests are represented on Committee ME-057:

Australasian Fire Authorities Council  
Australian Chamber of Commerce and Industry  
Australian Gas Association  
Australian Industrial Gas Manufacturers Association  
Australian Industry Group  
Australian Institute of Petroleum  
Australian Liquefied Petroleum Gas Association  
Australian Valve Manufacturers Association  
Commercial Vehicle Industry Association of Australia  
Department for Administration and Information Services, S.A.  
Department of Defence (Australia)  
Environment Protection Authority of N.S.W.  
Queensland Transport  
Victorian WorkCover Authority  
WorkCover New South Wales

---

### **Keeping Standards up-to-date**

Standards are living documents which reflect progress in science, technology and systems. To maintain their currency, all Standards are periodically reviewed, and new editions are published. Between editions, amendments may be issued. Standards may also be withdrawn. It is important that readers assure themselves they are using a current Standard, which should include any amendments which may have been published since the Standard was purchased.

Detailed information about Standards can be found by visiting the Standards Australia web site at [www.standards.com.au](http://www.standards.com.au) and looking up the relevant Standard in the on-line catalogue.

Alternatively, the printed Catalogue provides information current at 1 January each year, and the monthly magazine, *The Australian Standard*, has a full listing of revisions and amendments published each month.

We also welcome suggestions for improvement in our Standards, and especially encourage readers to notify us immediately of any apparent inaccuracies or ambiguities. Contact us via email at [mail@standards.com.au](mailto:mail@standards.com.au), or write to the Chief Executive, Standards Australia International Ltd, GPO Box 5420, Sydney, NSW 2001.

---

AS 2809.4—2001

Australian Standard™

## **Road tank vehicles for dangerous goods**

### **Part 4: Tankers for toxic and corrosive cargoes**

Originated as AS 2809.4—1986.  
Second edition 2001.

#### **COPYRIGHT**

© Standards Australia International

All rights are reserved. No part of this work may be reproduced or copied in any form or by any means, electronic or mechanical, including photocopying, without the written permission of the publisher.

Published by Standards Australia International Ltd  
GPO Box 5420, Sydney, NSW 2001, Australia

ISBN 0 7337 3907 5

## PREFACE

This Standard was prepared by the Standards Australia Committee ME-057, Road Tankers for Hazardous Liquids and Gases to supersede AS 2809.4—1986. It is complementary to AS 2809.1—1999, *Road tank vehicles for dangerous goods*, Part 1: *General requirements*, and provides requirements that are specifically applicable to road tankers for the transport of liquids that are toxic or corrosive or both.

This Part of the Standard was written at the request of State statutory authorities for the purpose of providing a reference standard for State Regulations dealing with safety in the transport of dangerous goods. Since no other national standards existed from which requirements could be derived, this Part has been modelled largely as dictated by industries experience in the transport of these goods.

This Part of the Standard deals with all the substances covered by Classes 6 and 8 of the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG Code), although it is recognized that only a small number of them are transported in such a volume that specific road tankers are built to deal with them. For such materials, transport is by conventional trucks using packages or container tanks.

Specific attention is drawn to the following features of this Part:

- (a) A variety of types of tanks are provided for, according to the characteristics of the cargo. For certain very highly toxic substances, two needs are paramount, i.e. venting must be severely restricted, and the tank must be unusually robust to prevent splitting or tearing in the event of collision or capsize. For this class of cargo, the cargo tank is a pressure vessel, and specific design pressures are nominated, which vary according to the grade of toxicity and the normal vapour pressure. At lower levels of toxicity, a pressure vessel is only required if the normal vapour pressure requires it, otherwise cargo density is the only parameter. For corrosive cargo, the density, the vapour pressure, and the tank life are the main parameters.

To facilitate the selection of the correct type of tank for the particular cargo, the ADG Code incorporates an addition to its 'Packaging Method' code, indicating the type of tanker to be used if transport is in bulk. This Standard prescribes the construction of each type of tank.

- (b) Additional shell thicknesses for corrosive cargo are not specifically nominated. The approach is that the corrosion allowance needs to be worked out for the particular characteristics of the cargo, from known attack rates, and for a predetermined tank life, for which 8 years is recommended; however, it is recognized that short-life tanks may have occasional applications, so appropriate judgement provisions are included.
- (c) Any opening into the tank, e.g. vents, hatches and filling provisions, present particular problems for these classes of cargo. It is desirable to protect the tank against excessive pressure accumulations arising either from environmental or chemical causes, especially in the aftermath of an accident. However, the conventional spring-loaded pressure, vacuum, and emergency vents usual in petroleum service are not always suitable. They are vulnerable to fouling by corrosives, and toxic materials generally cannot be allowed to vent.

Hatches for filling, and manhole openings for entry for cleaning or inspection, present similar problems, i.e. there is a greater need for cargo retention after an accident.

Clauses relating to vents represent an attempt to give general guidance on this complex and difficult matter, as it is felt to be impracticable to treat the individual needs of each dangerous substance, specific agreements between the owner, the manufacturer, and the authority will often be necessary.

## CONTENTS

	<i>Page</i>
<b>SECTION 1 SCOPE AND GENERAL</b>	
1.1 SCOPE.....	4
1.2 APPLICATION .....	4
1.3 NEW DESIGNS AND INNOVATIONS .....	4
1.4 INTERPRETATIONS.....	4
1.5 REFERENCED DOCUMENTS.....	4
1.6 DEFINITIONS.....	5
1.7 ULLAGE FOR TANKS OR CONTAINERS EXCEEDING 8600 L.....	5
<b>SECTION 2 TANKS OF TYPES 1, 2 AND 3</b>	
2.1 APPLICATION .....	6
2.2 TANK DESIGN AND CONSTRUCTION .....	6
2.3 VALVES AND FITTINGS.....	7
2.4 ADDITIONAL REQUIREMENTS FOR HIGHER HAZARDS .....	8
<b>SECTION 3 TANKS OF TYPES 4 AND 5</b>	
3.1 APPLICATION .....	9
3.2 MATERIALS.....	9
3.3 TANK DESIGN AND CONSTRUCTION .....	9
3.4 MANHOLES, VALVES AND VENTS .....	15
3.5 PIPEWORK AND PIPE FITTINGS .....	16
3.6 PUMPS .....	16
3.7 PUMP DRIVES .....	17
3.8 ELECTRIC CABLES AND ELECTRICAL FITTINGS .....	17
3.9 TESTING.....	17
3.10 MARKING .....	18
<b>SECTION 4 TANK TESTING AND MAINTENANCE PROCEDURES</b>	
4.1 GENERAL PRECAUTIONS .....	19
4.2 ENTRY INTO TANK.....	19
4.3 PURGING OPERATIONS .....	19
4.4 TANK REPAIRS OR MODIFICATION .....	20
4.5 REGULAR TESTING AND MAINTENANCE .....	20

This is a free preview. Purchase the entire publication at the link below:

[Product Page](#)

- 
- Looking for additional Standards? Visit Intertek Inform Infostore
  - Learn about LexConnect, All Jurisdictions, Standards referenced in Australian legislation
-