AS/NZS 1252:1996

Australian/New Zealand Standard®

High-strength steel bolts with associated nuts and washers for structural engineering

This Joint Australian/New Zealand Standard was prepared by Joint Technical Committee ME/29, Fasteners. It was approved on behalf of the Council of Standards Australia on 2 April 1996 and on behalf of the Council of Standards New Zealand on 11 March 1996. It was published on 5 October 1996.

The following interests are represented on Committee ME/29:

Australian Chamber of Commerce and Industry
Bureau of Steel Manufacturers of Australia
Electricity Supply Association of Australia
Fasteners Institute of Australia
Federal Chamber of Automotive Industries Australia
Metal Building Products Manufacturers Association Australia
Metal Trades Industry Association of Australia
New Zealand Manufacturers Federation

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Suggestions for improvements to Joint Standards, addressed to the head office of either Standards Australia or Standards New Zealand, are welcomed. Notification of any inaccuracy or ambiguity found in a Joint Australian/New Zealand Standard should be made without delay in order that the matter may be investigated and appropriate action taken.

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PREFACE

This Standard was prepared by the Joint Standards Australia/Standards New Zealand Committee ME/29 on Fasteners to supersede AS 1252—1983, *High strength steel bolts with associated nuts and washers for structural engineering*.

Major technical changes incorporated in this edition relate to the mechanical properties and testing requirements in order to align with the relevant ISO requirements. Other changes include the following:

(a) Updating of reference documents.

(b) Inclusion of a reference to SAA HB18.22/SANZ HB18.22 in relation to a manufacturer's declaration of conformity. The Handbook contains a definition of manufacturer and includes an example of a declaration of conformity which may be provided to a customer.

(c) Revision of dimensions to align with ISO requirements.

(d) Replacement of detailed requirements for materials, mechanical properties and test procedures with reference to separate Standards.

(e) Modification of hardness requirements for hot-dip galvanized washers.

(f) Editorial changes in accordance with current policy.

The identification marking on a fastener may now include that of a distributor or importer, this being a departure from the previously accepted practice of the marking being that of the fabricator of the product.

This Standard is based on and, except for the marking requirements for the nuts and bolts, is technically equivalent to the following ISO Standards for the relevant property class:

ISO

4775:1984 Hexagon nuts for high-strength structural bolting with large width across flats—Product grade B—Property classes 8 and 10

7411:1984 Hexagon bolts for high-strength structural bolting with large width across flats (thread lengths according to ISO 888)—Product grade C—Property classes 8.8 and 10.9

7415:1984 Plain washers for high-strength structural bolting, hardened and tempered

The dimensions of M12 products have not been included because the demand for this size is small.

The marking requirements given in AS 1252—1983 have been retained because the use of the letter 'S' used in conjunction with the property class symbol could be confused with the snug tight bolting category 8.8/S given in AS 4100—1990, *Steel structures*.

Statements expressed in mandatory terms in notes to tables are deemed to be requirements to this Standard.

The term 'informative' has been used in this Standard to define the application of the appendix to which it applies. An 'informative' appendix is only for information and guidance.

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