

AS/NZS 2280:2012

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Australian/New Zealand Standard™

Ductile iron pipes and fittings



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This Joint Australian/New Zealand Standard was prepared by Joint Technical Committee WS-016, Cast Iron Pressure Pipes And Fittings. It was approved on behalf of the Council of Standards Australia on 6 September 2012 and on behalf of the Council of Standards New Zealand on 5 October 2012.
This Standard was published on 31 October 2012.

The following are represented on Committee WS-016:

Australian Chamber of Commerce and Industry
Australian Industry Group
Certification Interests Australia
Plastics Industry Pipe Association of Australia
Plastics New Zealand
Water Industry Operations Group of New Zealand
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Originated in Australia as AS 2280—1979.
Originated in New Zealand as AS/NZS 2280:1995.
Previous edition 2004.
Seventh edition 2012.

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Jointly published by SAI Global Limited under licence from Standards Australia Limited, GPO Box 476, Sydney, NSW 2001 and by Standards New Zealand, Private Bag 2439, Wellington 6140.

ISBN 978 1 74342 275 5

PREFACE

This Standard was prepared by the Joint Standards Australia/Standards New Zealand Committee WS-016, Cast Iron Pressure Pipes and Fittings, to supersede AS/NZS 2280:2004.

The objective of this Standard is to provide a standard manufacturing specification to be used by manufacturers and purchasers of ductile iron pressure pipes and fittings.

This edition provides for coating systems other than those described in the previous edition and also includes a requirement for compliance with AS/NZS 4020 in relation to use in recycled water systems.

Other relevant Standards and references relating to installation of ductile iron pipelines include the following:

- (a) AS 3680, *Polyethylene sleeving for ductile iron pipelines*, which specifies requirements for materials for loose polyethylene sleeving intended for the corrosion protection of ductile iron pipelines when installed underground.
- (b) AS 3681, *Guidelines for the application of polyethylene sleeving to ductile iron pipelines and fitting*, which provides guidance on the application of polyethylene sleeving to ductile iron pipelines.
- (c) AS/NZS 2566.1, *Buried flexible pipelines*, Part 1: *Structural design*, which specifies a practice for the structural design of buried flexible pipelines, which rely upon side support to resist vertical loads. The practice applies to pipes with outside diameters equal to or greater than 75 mm, initial ring-bending stiffness equal to or greater than 1250 N/m/m and long term ring-bending stiffness equal to or greater than 625 N/m/m.
- (d) Water Services Association of Australia Information and Guidance Note, WSA TN3, *Guidelines for the pipe ring-bending stiffness and allowable deflection of ductile iron pipe*, available from www.wsaa.asn.au

The terms 'normative' and 'informative' have been used in this Standard to define the application of the appendix to which they apply. A 'normative' appendix is an integral part of a Standard, whereas as an 'informative' appendix is only for information and guidance.

Statements expressed in mandatory terms in notes to tables and figures are deemed to be requirements of this Standard. Notes to text are for information and guidance only.

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