AS 1855—1976

Australian Standard®

METHODS FOR THE DETERMINATION OF

TRANSVERSE TENSILE PROPERTIES OF ROUND STEEL PIPE

The following scientific, industrial and governmental organizations and departments were officially represented on the committee entrusted with the preparation of this standard:

Aluminium Development Council

Associated Chambers of Manufactures of Australia

Australian Institute of Metals

Bureau of Steel Manufacturers of Australia

Department of Defence

Department of Industry and Commerce

Metal Trades Industry Association of Australia

National Association of Testing Authorities

National Measurement Laboratory

Railways of Australia Committee

Society of Automotive Engineers — Australasia

Universities

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PREFACE

This standard was prepared by the Association's Committee on Mechanical Testing of Metals. It provides for the use of an expansion test as a means of determining the effective circumferential yield stress of a pipe.

The test is based on AS 1391, Methods for Tensile Testing of Metals, and ASTM A370, Mechanical Testing of Steel Products, Supplement II, Steel Tubular Products, the latter being specified in American Pipe Industry Standards.

Whereas ASTM A370 only permits the use of short-length test pieces, this standard includes provision for the use of long-length test pieces which may also be used for the performance of a pressure proving test for demonstrating that a length of pipe has a yield stress above a specified minimum without the result being influenced by test piece preparation.

This standard requires reference to the following Australian standards:

AS 1391 Methods for Tensile Testing of Metals

AS 1545 Method for the Calibration and Grading of Extensometers

AS B128 Methods for the Verification of Testing Machines.*

* In course of revision.

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