

AS/NZS 3509:2003

AS/NZS 3509

Australian/New Zealand Standard™

LP Gas fuel vessels for automotive use

AS/NZS 3509:2003

This Joint Australian/New Zealand Standard was prepared by Joint Technical Committee ME-001, Pressure Equipment and ME-002, Gas Cylinders. It was approved on behalf of the Council of Standards Australia on 27 June 2003 and on behalf of the Council of Standards New Zealand on 8 July 2003. It was published on 5 August 2003.

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This Standard was issued in draft form for comment as DR 02151.

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LP Gas fuel vessels for automotive use

Originated as AS 1210 Intpl—1972.
Previous edition AS/NZS 3509:1996.
Third edition 2003.

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Jointly published by Standards Australia International Ltd, GPO Box 5420, Sydney, NSW 2001 and Standards New Zealand, Private Bag 2439, Wellington 6020

ISBN 0 7337 5451 1

PREFACE

This Standard was prepared by the Joint Standards Australia/Standards New Zealand Committees ME-001, Pressure Equipment and ME-002, Gas Cylinders, to supersede AS/NZS 3509:1996, *LP Gas fuel vessels for automotive use*.

The Standard is for vessels with welded attachments intended to be used as parts of installations complying with AS/NZS 1425, *LP Gas fuel systems for vehicle engines*, or NZS 5422.1, *Code of practice for the use of LPG and CNG fuels in internal combustion engines*, Part 1: *LPG fuel*. Certain features, e.g. attachments, require reference to AS/NZS 1425 or NZS 5422.1 and manufacturers should be familiar with these Standards.

The design and manufacture of fuel vessels has strong links with both the gas cylinder industry and the pressure vessels industry, and the Standard has adopted successful practices from both these fields.

The main changes from the 1996 edition are the following:

- (a) Allowance for torispherical ends subject to meeting the requirements of shape (Clause 2.1.2(c)), thickness and pulsation testing (Clause 5.6).
- (b) Review of Section 5.
- (c) Updating of referenced documents and materials.
- (d) Editorial and style changes and clarification.

Duplex stainless steels are not included in this edition at the time of publication. Duplex stainless steels are being evaluated by the Committee and may be included when this investigation is complete.

Statements expressed in mandatory terms in notes to figures are deemed to be requirements of this Standard.

The term 'normative' has been used in this Standard to define the application of the appendix to which it applies. A 'normative' appendix is an integral part of a Standard.

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