

AS/NZS 1594:1997

Australian/New Zealand Standard<sup>®</sup>

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**Hot-rolled steel flat products**

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## **AS/NZS 1594:1997**

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This Joint Australian/New Zealand Standard was prepared by Joint Technical Committee MT/1, Iron and Steel. It was approved on behalf of the Council of Standards Australia on 1 August 1997 and on behalf of the Council of Standards New Zealand on 4 August 1997. It was published on 5 November 1997.

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The following interests are represented on Committee MT/1:

Australasian Railway Association  
Australian Chamber of Commerce and Industry  
Australian Chamber of Manufactures  
Australian Foundry Institute  
Australian Institute of Steel Construction  
Bureau of Steel Manufacturers of Australia  
Institute of Metals and Materials Australasia  
Metal Trades Industry Association of Australia  
Society of Automotive Engineers — Australasia

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## PREFACE

This Standard was prepared by the Joint Standards Australia/Standards New Zealand Committee MT/1, Iron and Steel, at the request of Australian industry, to supersede AS 1594—1992.

This edition incorporates recent changes which have occurred in the hot-rolled flat products area of the Australian and New Zealand steel industry. It includes Amendment No. 1 (1992), and permits the use of micro-alloyed steels.

The objective of this revision is to update the requirements for hot-rolled steel plate, floor plate, sheet and strip, rolled on a continuous mill, in thicknesses up to 16 mm and widths up to 2000 mm.

During this revision the following International Standards were considered:

### ISO

- 3573:1986 Hot-rolled carbon steel sheet of commercial and drawing qualities
- 4995:1993 Hot-rolled steel sheet of structural quality
- 4996:1991 Hot-rolled steel sheet of high yield stress structural quality
- 5951:1993 Hot-rolled steel sheet of higher yield strength with improved formability
- 6316:1993 Hot-rolled steel strip of structural quality
- 6317:1982 Hot-rolled carbon steel strip of commercial and drawing qualities
- 7452:1984 Hot-rolled structural steel plates—Tolerances on dimensions and shape
- 9034:1987 Hot-rolled structural steel wide flats—Tolerances on dimensions and shape
- 10384:1992 Hot-rolled carbon steel sheet for machinery

Australia is a participating member of ISO Subcommittee ISO/TC 17/SC 12 which is responsible for the development of the majority of these Standards.

Australian/New Zealand industry considers that there are considerable advantages in having the requirements for all types of hot-rolled flat steel products in the one Standard.

The terms 'normative' and 'informative' have been used in this Standard to define the application of the appendix to which they apply. A 'normative' appendix is an integral part of a Standard, whereas an 'informative' appendix is only for information and guidance.

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