This is a free page sample. Access the full version online.

Separseded by 1741-1991

AS 1741 - 1975 UDC 666.73 : 621.643.2 S1B Ig2

yendenno - Triay 1476

Australian Standard 1741–1975

VITRIFIED CLAY PIPES

METRIC UNITS



STANDARDS

THE FOLLOWING SCIENTIFIC, INDUSTRIAL AND GOVERNMENTAL organizations and departments were officially represented on the committee entrusted with the preparation of this standard:

Australian Clay Products Association

Clay Pipe Manufacturers Association of N.S.W.

Consulting Engineers

Department of Housing and Construction

Departments of Public Works

Division of Building Research, CSIRO

Federated Master Plumbers of Australia

Stoneware Pipe Manufacturers

Water Supply and Drainage Authorities

This standard, prepared by Committee WS/15, Vitrified Clay Pipes, was approved on behalf of the Council of the Standards Association of Australia on 14 February 1975.

To keep abreast of progress in industry, Australian standards are regularly reviewed. Suggestions for improvements to published standards, addressed to the headquarters of the Association, are welcomed.

AUSTRALIAN STANDARD SPECIFICATION

VITRIFIED CLAY PIPES

AS 1741 - 1975

 First published (as AS A164)

 1968

 Revised and issued as AS 1741

 1975

SYDNEY SYDNEY SYDNEY SYDNEY SYDNEY SARVASSOCIATION OF AUSTRALIA O STANDARDS HOUSE, 80 ARTHUR ST, NORTH SYDNEY, N.S.W. (Copyright)

ISBN 0 7262 0687 3

PREFACE

This standard was prepared by the Association's Committee on Vitrified Clay Pipes as a metric revision of AS A164—1968, which it accordingly supersedes.

Closely associated with this standard specification are three other standards. AS 1693, Part 1 (the revision of AS A165--1968) at present provides a specification for a 100 mm diameter rubber ring joint for vitrified clay pipes; a specification-for-a-150-mm-diameter-rubber_ringjoint (to be Part 2) is in course of preparation. The committee considered that such a standard would follow the precedent established by the introduction of AS A164 and AS A165. These metric standards will continue to provide guidance in the matter of properly designed and standardized pipelines with flexible joints. The other associated standard will be AS . . . Code of Practice for Pipelaying Design and Construction for Pipes other than Steel and Plastics[‡]. This code will supersede AS CA56, Code of Recommended Practice for the Construction of Vitrified Clay Pipelines (up to and including 12 in diameter with Flexible or Rigid Joint Systems) and AS CA33, Code of Recommended Practice for Concrete Pipe Laying Design.

Attention is drawn to the comments in the Foreword, which are intended to provide some background to this standard. The committee saw no reason to vary the recommendations given in the Foreword to AS A164 and they are therefore reproduced in this metric standard as being still applicable.

AS 1741-1975

CONTENTS

									Page
Forew	ORD								4
Section	N 1. SCO	PE AND	Gener	AL					
1.1	Scope								6
1.2	Definitio	n							6
1.3	Range o	of Sizes							6
1.4	Strength	Classific	ation			••••			6
Sectio	N 2. MAI	NUFACTU	RE AND	PERFO	RMANC	E			
2.1	Material	s and Ma	anufacti	ıre					7
2.2	Pipe Per	meability	/			••••			7
2.3	Strength	of Pipe	s and I	Fittings			••••		7
SECTIO	N 3. GEO	OMETRY							
31	Geometr	ry of Pin	165						10
3.2	Geomet	rv of Fit	tings						15
5.2	Coomea	.,							
Sectio	n 4. Wo	RKMANSH	IIP AND	FINISH					
4.1	Cracks								16
4.2	Chips a	nd Local	Distor	tions					16
4.3	Other S	Surface In	mperfec	tions					16
4.4	Ringing			••••					. 16
SECTIO	N 5 TR	STING D		γ ανίο Τ	NSPECT	TON		٠	
5 1	Testing	Facilities				1011			17
52	Costs of	F Tests	•				• ••••		17
53	Test Ce	rtificate			••••				17
5.4	Delivery	v and Ins	spection	on Del	iverv	••••			17
2.1	Denver	<i>,</i>	peenon						
Sectio	n 6. Ma	RKING						•	
6.1	General								18
6.2	Applica	tion of I	ndelibly	Stencil	led Ma	rks			18
6.3	Groupin	ıg		••••					18
6.4	Rejected	d Articles	S	••••					18
	DICES								
AFFER	Ences	or of D	oof To	ting for	Dormo	ability	and Str	on oth	10
A D	Ding L	acy of Fi	COOL LES	stillig 101	Ferme	aomity	and Su	engin	20
D C	Ream I	oading 7	Cecting	of Pines	••••	••••	••••	••••	20
ň	Socket	Rursting	Test of	F Pines s	nd Fitt	inge	••••	••••	22
Ē	Hydroe	tatic Teel	for In	nction F	ittinge				33
F	Geomet	try of Fit	ttings	Dimensi	ons an	d Tole	rances	••••	34
Ġ	Viscosi	tv Correc	ction F	actors	JIIJ ull			••••	36
0	1 130031	.,				••••	••••	••••	

.



This is a free preview. Purchase the entire publication at the link below:

Product Page

S Looking for additional Standards? Visit Intertek Inform Infostore

> Learn about LexConnect, All Jurisdictions, Standards referenced in Australian legislation