

## Miscellaneous Publication

# **Certificated gas cylinder test stations**



This Miscellaneous Publication was prepared by Committee ME-002, Gas Cylinders. It was approved on behalf of the Council of Standards Australia on 19 February 2007. This Miscellaneous Publication was published on 22 March 2007.

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The following are represented on Committee ME-002:

- Air Conditioning and Refrigeration Wholesalers Association
  - Australasian Institute of Engineer Surveyors
  - Australian Chamber of Commerce and Industry
  - Australian Liquefied Petroleum Gas Association
  - Certification Bodies (Australia)
  - Department for Administrative and Information Services, S.A.
  - Fire Protection Association of Australia
  - Institute of Materials Engineering Australasia Ltd
  - Pressure Equipment Association Incorporated
  - The Australian Gas Association
  - Victorian WorkCover Authority
  - Welding Technology Institute of Australia
  - WorkCover New South Wales
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Standards Australia wishes to acknowledge the participation of the expert individuals that contributed to the development of this Standard through their representation on the Committee.

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MP 48—2007

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# **Certificated gas cylinder test stations**

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## PREFACE

The requirement to perform cylinder inspection and tests in a certificated test station is specified in AS 2030.1—1999, *The verification, filling, inspection, testing and maintenance of cylinders for the storage and transport of compressed gases*, Part 1: *Cylinders for compressed gases other than acetylene*.

This document provides a list of certificated gas cylinder test stations and the types of cylinder or vessel that each one may test. For reference purposes, it also provides a listing of past and obsolete test station names and marks.

The test stations listed have been granted certification by a certification body; and issued with a certificate of conformity to signify that the personnel, equipment and procedures have been found to conform to the appropriate requirements as detailed in the AS 2337 series of Standards.

The AS 2337 series of Standards is as follows:

- (a) AS 2337.1—2004, *Gas cylinder test stations*, Part 1: *General requirements, inspection and tests – Gas cylinders*, specifies the general requirements for test stations carrying out periodic inspections of all cylinders other than acetylene, and the specific requirements for cylinders other than those covered below.
- (b) AS 2337.2—2004, *Gas cylinder test stations*, Part 2: *LP Gas fuel vessels for automotive use*, specifies the requirements for test stations carrying out periodic inspections of these vessels.
- (c) AS 2337.3—2006, *Gas cylinder test stations*, Part 3: *Transportable gas cylinders – Periodic inspection and testing of composite gas cylinders (ISO 11623:2002, MOD)* specifies the requirements for test stations carrying out periodic inspections of these cylinders.

NOTE: The inspection of acetylene cylinders is outside the scope of this series of standards and thus an inspection facility for acetylene cylinders is not a test station. Inspection requirements for acetylene cylinders are specified in AS 2030.2.

The Certification bodies as listed in column 2 are as follows:

- (a) SAIG SAI Global [Tel: (02) 8206 6060]  
<http://www.sai-global.com/>
- (b) ISC International Standards Certification Pty Ltd [Tel: (02) 9894 6242]  
<http://www.isc-worldwide.com/>

Each test station has a unique mark and this is stamped on the cylinder after the tests specified in the AS 2337 series and AS 2030.1 have been satisfied.





















Each test station has undertaken to maintain all aspects of the test station in the as-certified state and should advise their certification body of any change of details in order to ensure MP 48 is maintained with up to date information.

Users of MP 48 should be aware the information contained in this document may not be up to date, changes made after the date of publishing will not be listed. For up-to-date information contact the relevant certification body as shown above.

## STANDARDS AUSTRALIA

### Miscellaneous Publication

### Certificated gas cylinder test stations

Certificate number	Certification body	Test Station	Test station mark		Status/date	Type of cylinders
			Up to 31 December 2002	From 1 January 2003		
1	SAIG	Southcorp Australia Pty Ltd Rheem Gas Cylinders Brodie Street RYDALMERE NSW 2116		N/A	Cancelled Nov 95	1. Welded and brazed 2. New automotive LPG vessels
						
						
2	SAIG	Tubemakers of Australia Ltd— BTM Division 500 Churchill Road KILBURN SA 5084		N/A	Cancelled Apr 85	Welded, brazed and seamless
						
3	SAIG	Air Liquide Australia Ltd 43-47 Pine Road FAIRFIELD NSW 2165			Active Aug 68	Welded, brazed and seamless
4	SAIG	Air Liquide Australia Ltd 40 Bunnett Street NORTH SUNSHINE VIC 3020			Active Aug 68	Welded, brazed and seamless
5	SAIG	The Colonial Sugar Refining Co Ltd Pyrmont Distillery Jones Street PYRMONT NSW 2009		NA	Cancelled Sept 72	Seamless
6	SAIG	The Commonwealth Industrial Gases Limited 138 Bourke Road ALEXANDRIA NSW 2015	 Last two digits of year	NA	Cancelled Aug 87	Welded, brazed and seamless
7	SAIG	B.O.C. Limited 90 Bell Street PRESTON VIC 3072	 Last two digits of year		Active Aug 68	Welded, brazed and seamless (inc. FRP hoop overwrapped)
8	SAIG	Incitec Ltd Greenleaf Road KOORAGANG ISLAND NEWCASTLE NSW 2304			Active Aug 68	Welded and brazed
						
9	SAIG	ICI Australia Operations Pty Ltd Solvay Road OSBORNE SA 5017		N/A	Cancelled July 03	Seamless
10	SAIG	B.O.C. Limited 75 Elizabeth Street Tighes Hill NEWCASTLE NSW 2297	 Last two digits of year	N/A	Cancelled Aug 01	Welded, brazed and seamless (inc. FRP hoop overwrapped)
11	SAIG	B.O.C. Limited 14 Ashwin Parade TORRENSVILLE SA 5031	 Last two digits of year		Active Dec 68	Welded, brazed and seamless (inc. FRP hoop overwrapped)

(continued)

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