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National Standards Authority of Ireland

IRISH STANDARD

I.S. EN 12454:1998

ICS 77.140.80

National Standards
Authority of Ireland
Dublin 9
Ireland

Tel: (01) 807 3800
Tel: (01) 807 3838

FOUNDING - VISUAL EXAMINATION OF SURFACE DISCONTINUITIES - STEEL SAND CASTINGS

This Irish Standard was published under the authority of the National Standards Authority of Ireland and comes into effect on: November 13, 1998

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DECLARATION

OF

SPECIFICATION

ENTITLED

FOUNDING - VISUAL EXAMINATION OF SURFACE DISCONTINUITIES - STEEL SAND CASTINGS

AS

THE IRISH STANDARD SPECIFICATION FOR

FOUNDING - VISUAL EXAMINATION OF SURFACE DISCONTINUITIES - STEEL SAND CASTINGS

NSAI in exercise of the power conferred by section 16 (3) of the National Standards Authority of Ireland Act, 1966 (No. 28 of 1996) and with the consent of the Minister for Enterprise, Trade and Employment, hereby declares as follows:

1. This instrument may be cited as the Standard Specification (Founding - Visual examination of surface discontinuities - Steel sand castings) Declaration,1998.

2. (1) The Specification set forth in the schedule to this declaration is hereby declared to be the standard specification for Founding - Visual examination of surface discontinuities - Steel sand castings. The Schedule comprises the text of EN 12454:1998.

(2) The said standard specification may be cited as Irish Standard EN 12454:1998 or as I.S. EN 12454:1998.

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EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 12454

May 1998

ICS 77.140.80

Descriptors: foundry engineering, steel products, cast steels, sand castings, surface properties, defect tolerances, visual examination, acceptability

English version

Founding - Visual examination of surface discontinuities - Steel sand castings

Fonderie - Examen visuel des discontinuités de surface - Pièces en acier moulées en sable

Gießereiwesen - Visuelle Bestimmung von Oberflächenfehlern - Stahl-Sandgußstücke

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