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National Standards Authority of Ireland

IRISH STANDARD

I.S. EN 21089 : 1992

ICS 25.160.30

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ELECTRODE TAPER FITS FOR SPOT WELDING EQUIPMENT – DIMENSIONS (ISO 1089:1980)

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DECLARATION

OF

SPECIFICATION

ENTITLED

ELECTRODE TAPER FITS FOR SPOT WELDING EQUIPMENT –

DIMENSIONS

(ISO 1089:1980)

AS

THE IRISH STANDARD SPECIFICATION FOR

ELECTRODE TAPER FITS FOR SPOT WELDING EQUIPMENT –

DIMENSIONS

(ISO 1089:1980)

EOLAS - The Irish Science and Technology Agency in exercise of the power conferred by section 20 (3) of the Industrial Research and Standards Act, 1961 (No. 20 of 1961) and the Science and Technology Act, 1987 (No. 30 of 1987), and with the consent of the Minister for Industry and Commerce, hereby declares as follows:

1. This instrument may be cited as the Standard Specification (Electrode Taper Fits for Spot Welding Equipment – Dimensions (ISO 1089:1980)) Declaration, 1992.

2. (1) The Specification set forth in the Schedule to this declaration is hereby declared to be the standard specification for Electrode Taper Fits for Spot Welding Equipment – Dimensions (ISO 1089:1980). The Schedule comprises the text of EN 21089 : 1991.

(2) The said standard specification may be cited as Irish Standard/EN 21089 : 1992 or as I.S./EN 21089: 1992.

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EUROPEAN STANDARD EN 21089:1991

NORME EUROPEENNE

EUROPAISCHE NORM November 1991

UDC 621.791.763.1.039

Descriptors : Welding electrodes, resistance welding electrodes, spot welding, spigot-and-socket joints, taper, dimensions, dimensional tolerances

English version

Electrode taper fits for spot welding equipment - Dimensions (ISO 1089:1980)

Emmanchements coniques d'électrodes pour machines à souder par points - Dimensions (ISO 1089:1980)

Elektrodensitze für Punktschweißeinrichtungen - Maße (ISO 1089:1980)

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CEN

European Committee for Standardization
Comité Européen de Normalisation
Europäisches Komitee für Normung

Central Secretariat: rue de Stassart 36, B-1050 Brussels

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FOREWORD

In 1989, ISO 1089:1980 was submitted to CEN Primary Questionnaire-procedure.

Following the positive result of the Primary Questionnaire, the CEN Technical Bureau agreed to submit ISO 1089:1980, without modifications, to Formal Vote.

In accordance with the Common CEN/CENELEC Rules, the following countries are bound to implement this European Standard :
Austria, Belgium, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.

Endorsement notice

The text of the International Standard ISO 1089:1980 was approved by CEN as a European Standard without any modification.

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