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National Standards Authority of Ireland

STANDARD

I.S. EN 922:1995

ICS 23.040.45

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PLASTICS PIPING AND DUCTING SYSTEMS – PIPES AND FITTINGS OF UNPLASTICIZED POLY(VINYL CHLORIDE) (PVC-U) – SPECIMEN PREPARATION FOR DETERMINATION OF THE VISCOSITY NUMBER AND CALCULATION OF THE K-VALUE

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DECLARATION

OF

SPECIFICATION

ENTITLED

PLASTICS PIPING AND DUCTING SYSTEMS – PIPES AND FITTINGS OF UNPLASTICIZED POLY(VINYL CHLORIDE) (PVC-U) – SPECIMEN PREPARATION FOR DETERMINATION OF THE VISCOSITY NUMBER AND CALCULATION OF THE K-VALUE

AS

THE IRISH STANDARD SPECIFICATION FOR

PLASTICS PIPING AND DUCTING SYSTEMS – PIPES AND FITTINGS OF UNPLASTICIZED POLY(VINYL CHLORIDE) (PVC-U) – SPECIMEN PREPARATION FOR DETERMINATION OF THE VISCOSITY NUMBER AND CALCULATION OF THE K-VALUE

Forfás in exercise of the power conferred by section 20 (3) of the Industrial Research and Standards Act, 1961 (No. 20 of 1961) and the Industrial Development Act, 1993 (No. 19 of 1993), and with the consent of the Minister for Enterprise and Employment, hereby declares as follows:

1. This instrument may be cited as the Standard Specification (Plastics Piping and Ducting Systems – Pipes and Fittings of Unplasticized Poly(vinyl chloride) (PVC-U) – Specimen Preparation for Determination of the Viscosity Number and Calculation of the K-Value) Declaration, 1995.

2. (1) The Specification set forth in the Schedule to this declaration is hereby declared to be the standard specification for Plastics Piping and Ducting Systems – Pipes and Fittings of Unplasticized Poly(vinyl chloride) (PVC-U) – Specimen Preparation for Determination of the Viscosity Number and Calculation of the K-Value. The Schedule comprises the text of EN 922 : 1994.

(2) The said standard specification may be cited as Irish Standard/EN 922:1995 or as I.S./EN 922:1995.

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EUROPEAN STANDARD **EN 922**

NORME EUROPÉENNE

EUROPÄISCHE NORM September 1994

UDC 621.6436.2-036.743:621.643.06-036.743.22:620.1:532.13

Descriptors: Plastic tubes, pipe fittings, unplasticized polyvinyl chloride, tests, determination, viscosity index

English version

Plastics piping and ducting systems - Pipes and fittings of unplasticized poly(vinyl chloride) (PVC-U) - Specimen preparation for determination of the viscosity number and calculation of the K-value

Systèmes de canalisations et des gaines en plastiques - Tubes et raccords en poly(chlorure de vinyle) non-plastifié (PVC-U) - Préparation d'un échantillon pour la détermination de l'indice de viscosité et le calcul de la valeur-K

Kunststoff-Rohrleitungs- und Schutzrohrsysteme - Rohre und Formstücke aus weichmacherfreiem Polyvinylchlorid (PVC-U) - Vorbereitung der Proben zur Bestimmung der Viskositätszahl und Berechnung des K-Wertes

This European Standard was approved by CEN on 1994-09-16. CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

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European Committee for Standardization
Comité Européen de Normalisation
Europäisches Komitee für Normung

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Foreword

This standard was prepared by CEN/TC 155 "Plastics piping systems and ducting systems", the secretariat of which is held by NNI.

This European Standard shall be given the status of a National Standard, either by publication of an identical text or by endorsement, at the latest by March 1995, and conflicting national standards shall be withdrawn at the latest by March 1995.

Annex A, which is informative, gives the K-values corresponding to viscosity numbers obtained under specific test conditions.

No existing European Standard is superseded by this standard.

This standard is one of a series of standards on test methods which support System Standards for plastics piping systems and ducting systems.

This standard has been prepared under a mandate given to CEN by the Commission of the European Communities and the European Free Trade Association, and supports essential requirements of the EC Directive(s).

According to the CEN/CENELEC Internal Regulations, the following countries are bound to implement this European Standard: Austria, Belgium, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland, United Kingdom.

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