



National Standards Authority of Ireland

IRISH STANDARD

I.S. EN 877:2000

ICS 23.040.10

23.040.40

**CAST IRON PIPES AND FITTINGS, THEIR  
JOINTS AND ACCESSORIES FOR THE  
EVACUATION OF WATER FROM BUILDINGS  
- REQUIREMENTS, TEST METHODS AND  
QUALITY ASSURANCE**

National Standards  
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National Standards Authority of Ireland

AMENDMENT

**I.S. EN 877:1999/A1:2006**

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EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

**EN 877:1999/A1**

October 2006

ICS 23.040.10; 23.040.40

English Version

**Cast iron pipes and fittings, their joints and accessories for the  
evacuation of water from buildings - Requirements, test methods  
and quality assurance**

Tuyaux et raccords en fonte, leurs assemblages et  
accessoires destinés à l'évacuation des eaux des  
bâtiments - Prescriptions, méthodes d'essai et assurance  
qualité

Rohre und Formstücke aus Gusseisen, deren  
Verbindungen und Zubehör zur Entwässerung von  
Gebäuden - Anforderungen, Prüfverfahren und  
Qualitätssicherung

This amendment A1 modifies the European Standard EN 877:1999; it was approved by CEN on 24 August 2006.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for inclusion of this amendment into the relevant national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This amendment exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



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## EN 877:1999/A1:2006 (E)

### Foreword

This document (EN 877:1999/A1:2006) has been prepared by Technical Committee CEN/TC 203 “Cast iron pipes, fittings and their joints”, the secretariat of which is held by AFNOR.

This Amendment to the European Standard EN 877:1999 shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2007, and conflicting national standards shall be withdrawn at the latest by July 2008.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

Annex ZA includes the requirements of the Mandate given under the EU Construction Products Directive (89/106). Only if the requirements specified in Annex ZA are met, the CE marking will be affected.

Where evaluation of conformity is required for regulatory purposes Annex D applies.

For reasons of conformity with the rules for ENs and Mandate M/131 “Pipes, tanks and ancillaries not in contact with water intended for human consumption”, EN 877:1999 has been amended by extension with the Annex ZA (see Resolution CEN/BT 113/1994 and CEN/BT 63/1996) and a modification of the Annex D for the evaluation of conformity. This amendment is described in the following pages.

In addition, the amendment of the following parts of EN 877:1999 became necessary.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

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