



National Standards Authority of Ireland

IRISH STANDARD

I.S. EN 4008-012:2006

ICS 49.060

**AEROSPACE SERIES - ELEMENTS OF
ELECTRICAL AND OPTICAL CONNECTION -
CRIMPING TOOLS AND ASSOCIATED
ACCESSORIES - PART 012: POSITIONER FOR
CRIMPING TOOL M22520/2-01 - PRODUCT
STANDARD**

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EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

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English Version

**Aerospace series - Elements of electrical and optical connection
- Crimping tools and associated accessories - Part 012:
Positioner for crimping tool M22520/2-01 - Product standard**

Série aérospatiale - Organes de connexion électrique et
optique - Outils de sertissage et accessoires associés -
Partie 012 : Positionneur pour pince à sertir M22520/2-01 -
Norme de produit

Luft- und Raumfahrt - Elektrische und optische
Verbindungselemente - Crimpwerkzeug und zugehöriges
Zubehör - Teil 012: Positionierer für Crimpzange M22520/2-
01 - Produktnorm

This European Standard was approved by CEN on 6 February 2006.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

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EN 4008-012:2006 (E)

Contents

Page

Foreword.....	3
1 Scope	4
2 Normative references	4
3 Terminology	4
4 Required characteristics	4
4.1 Description	4
4.2 Dimensions, mass	5
4.3 Material, surface treatment	6
5 Designation	6
6 Marking	6
7 Technical specification	6

Foreword

This European Standard (EN 4008-012:2006) has been prepared by the AeroSpace and Defense Industries Association of Europe - Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2007, and conflicting national standards shall be withdrawn at the latest by January 2007.

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EN 4008-012:2006 (E)

1 Scope

This standard specifies the characteristics for the positioner used with the M22520/2-01 crimping tool to crimp electrical contact EN 3155-023 according to EN 4008-002.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 2591-100, *Aerospace series — Elements of electrical and optical connection — Test methods — Part 100: General*

EN 3155-023, *Aerospace series — Electrical contacts used in elements of connection — Part 023: Contacts, electrical rectangular, female, type A, crimp, class R — Product standard*

EN 4008-001, *Aerospace series — Elements of electrical and optical connection — Crimping tools and associated accessories — Part 001: Technical specification*

EN 4008-002, *Aerospace series — Elements of electrical and optical connection — Crimping tools and associated accessories — Part 002: List of product standards*

MIL DTL-22520/2-01, *Crimping tools, terminal, hand, wire termination for wire barrel sizes 20 through 26* ¹⁾

3 Terminology

See EN 2591-100.

4 Required characteristics

4.1 Description

Securing the positioner on the crimping tool is provided by the combined action of the two bayonets and the pressure from the internal spring on the central moving part (locator).

The appropriate longitudinal positioning of the contact with respect to the crimping tool indenters is performed by the contact butting against a shoulder on the central part bore.

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