

Irish Standard I.S. EN 14382:2005+A1:2009

Safety devices for gas pressure regulating stations and installations - Gas safety shut-off devices for inlet pressures up to 100 bar

© NSAI 2009

No copying without NSAI permission except as permitted by copyright law.

Incorporating amendments/corrigenda issued since publication:

EN 14382:2005/A1:2009

EN 14382:2005+A1:2009/AC:2009

This document replaces: I.S. EN 14382:2003

This document is based on: EN 14382:2005+A1:2009 EN 14382:2002 Published: 18 March, 2009 14 February, 2003

This document was published under the authority of the NSAI and comes into effect on: 15 May, 2009

ICS number: 23.060.40

NSAI

1 Swift Square, Northwood, Santry Dublin 9 T +353 1 807 3800 F +353 1 807 3838

E standards@nsai.ie W **NSAI.ie**

Sales: T +353 1 857 6730

F +353 1 857 6729 W standards.ie Price Code:

Údarás um Chaighdeáin Náisiúnta na hÉireann

This is a free page sample. Access the full version online.

I.S. EN 14382:2005+A1/AC:2009

EUROPEAN STANDARD NORME EUROPÉENNE EN

14382:2005+A1:2009/AC

EUROPÄISCHE NORM

June 2009 Juin 2009 Juni 2009

ICS 23,060,40

English version Version Française Deutsche Fassung

Safety devices for gas pressure regulating stations and installations - Gas safety shut-off devices for inlet pressures up to 100 bar

Dispositifs de sécurité pour postes et installations de détente-régulation de pression de gaz - Clapets de sécurité pour pressions amont jusqu'à 100 bar

Sicherheitseinrichtungen für Gas-Druckregelanlagen und -einrichtungen -Gas-Sicherheitsabsperreinrichtungen für Eingangsdrücke bis 100 bar

This corrigendum becomes effective on 10 June 2009 for incorporation in the three official language versions of the EN.

Ce corrigendum prendra effet le 10 juin 2009 pour incorporation dans les trois versions linguistiques officielles de la EN.

Die Berichtigung tritt am 10. Juni 2009 zur Einarbeitung in die drei offiziellen Sprachfassungen der EN in Kraft.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: Avenue Marnix 17, B-1000 Brussels

EN 14382:2005+A1:2009/AC:2009 (E)

1 Modification to page 6 - Clause 1

In the last indent, replace "service lines" with "service lines¹⁾" to read as follows:

"A) SSDs incorporated into pressure-regulating devices used in service lines¹⁾ with volumetric flow rate $\leq 200 \text{ m}^3/\text{h}$ at normal conditions and inlet pressure $\leq 5 \text{ bar}$. (A) ",

add the following footnote to text:

"1) The service lines are those defined in EN 12279."

and renumber all footnotes to text throughout the standard.

2 Modification to pages 32, 33, 34 and 35

Delete:

"4.3.3.1 General" (title and numbering only).

Renumber:

"4.3.3.2 Integral strength safety shut-off devices"

into:

"4.3.4 Integral strength safety shut-off devices".

Renumber:

"4.3.3.3 Differential strength safety shut-off devices"

into:

"4.3.5 Differential strength safety shut-off devices".

Renumber:

"4.3.4 Inner metallic partition walls"

into:

"4.3.6 Inner metallic partition walls".

Renumber:

"4.3.5 Minimum values of safety factor"

into:

"4.3.7 Minimum values of safety factor".

Renumber:

"4.3.6 Welded joint coefficient"

into:

"4.3.8 Welded joint coefficient".

EN 14382:2005+A1:2009/AC:2009 (E)

3	Modification to page 42 – 1st lines of the 1st paragraphs of 7.3.1, Strength
calcul	ation method and 7.3.2, Experimental design method

Replace "4.3.5" twice with "4.3.7".

4	Modificatio	n to page 68 - ins _l	pection documen	t		
Replac	ce:					
"CLAS	S OF:	accuracy group AG _		<i>b</i> pu		oar"
with th	e following:					
"CLAS	S OF: AG	for over-pressure	_ AG for under-press	ure	<i>b</i> _{pu}	bar"
5 Euro		n to page 90 - Tab rd and Directive 9		ondence	between	this
In the	2 nd box from the	top of 1 st column, repla	асе:			
"4.3.4,	4.3.5"					
with:						
"4.3.6,	4.3.7".					
In the	3 rd box from the	top of 1 st column, repla	nce:			
"4.3.4,	4.3.5, 4.3.6"					
with:						
"4.3.6,	4.3.7, 4.3.8".					
In the	21 st box from the	e top of 1 st column, rep	lace:			
"4.3.5"						
with:						
"4.3.7.						
In the	22 nd box from th	e top of 1 st column, rep	lace:			
"4.3.6"						
with:						

"4.3.8".

This is a free page sample. Access the full version online.

I.S. EN 14382:2005+A1/AC:2009

This page is intentionally left BLANK.



Irish Standard I.S. EN 14382:2005+A1:2009

Safety devices for gas pressure regulating stations and installations - Gas safety shut-off devices for inlet pressures up to 100 bar

© NSAI 2009 No copying without NSAI permission except as permitted by copyright law.

Incorporating amendments/corrigenda issued since publication:

EN 14382:2005/A1:2009

This document replaces: I.S. EN 14382:2003

This document is based on: EN 14382:2005+A1:2009 EN 14382:2002

18 March, 2009 14 February, 2003

Published:

This document was published under the authority of the NSAI and comes into effect on: 15 May, 2009 ICS number: 23.060.40

NSAI 1 Swift Square, Northwood, Santry Dublin 9

T +353 1 807 3800 F +353 1 807 3838 E standards@nsai.ie W NSAI.ie Sales: T +353 1 857 6730 F +353 1 857 6729 W standards.ie Price Code:

Údarás um Chaighdeáin Náisiúnta na hÉireann

EUROPEAN STANDARD

EN 14382:2005+A1

NORME EUROPÉENNE

EUROPÄISCHE NORM

March 2009

ICS 23.060.40

Supersedes EN 14382:2005

English Version

Safety devices for gas pressure regulating stations and installations - Gas safety shut-off devices for inlet pressures up to 100 bar

Dispositifs de sécurité pour postes et installations de détente-régulation de pression de gaz - Clapets de sécurité pour pressions amont jusqu'à 100 bar

Sicherheitseinrichtungen für Gas-Druckregelanlagen und einrichtungen - Gas-Sicherheitsabsperreinrichtungen für Eingangsdrücke bis 100 bar

This European Standard was approved by CEN on 30 December 2004 and includes Amendment 1 approved by CEN on 12 January 2009.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: Avenue Marnix 17, B-1000 Brussels

EN 14382:2005+A1:2009 (E)

Contents

		page
_	ord	
1	Scope	
2	Normative references	7
3	Terms, definitions and symbols	9
4	Construction requirements	20
4.1	Basic requirements	20
4.1.1	General	20
4.1.2	Types of shut-off devices	
4.1.3	End connections	
4.1.4	Flange ratings	
4.1.5	Nominal sizes and face-to-face dimensions	
4.1.6	Sealing of the adjusting device	
4.1.7	Set range	
4.1.8	External visual Indication of the position of the closing member	
4.1.9	Springs	
4.1.10	Parts transmitting actuating forces	
4.1.11	A Replaceable parts that may be affected by erosion or abrasion	
4.2	Materials	
4.2.1	Requirements for metallic materials	
4.2.2	Requirements for elastomers (including vulcanized rubber)	
4.2.3	Requirements for non metallic materials different from those in 4.2.2	
4.3	Strength of housings	
4.3.1	Body and its inner metallic partition walls 街	
4.3.2	Flanges	
4.3.3	Other pressure containing parts	
4.3.4	Inner metallic partition walls	
4.3.5	Minimum values of safety factor	
4.3.6	Welded joint coefficient	35
5	Functional requirements	
5.1	General	
5.1.1	Shutting-off and opening	
5.1.2	Mounting position	
5.1.3	Bypass	
5.1.4	Ice formation	
5.1.5	Fail-close conditions	
5.1.6	Pressure drop	
5.1.7	Surveillance and maintenance	
5.2	Shell strength, external tightness and internal sealing	
5.2.1	Shell strength	
5.2.2	External tightness	
5.2.3	Internal sealing	
5.3	Accuracy group	
5.4	Response time	
5.5	Relatching difference and unlatching	
5.5.1	Relatching difference	
5.5.2	Unlatching under mechanical impact	
5.6 5.7	Closing force	38 38
a /	Engurance and accelerated adeing	38

EN 14382:2005+A1:2009 (E)

5.8	Strength of the trip mechanism, valve seat and closing member against the dynamic	20
- 0	impact of flowing gas	
5.9	Flow coefficient	
5.10	Final visual inspection	39
6	Testing	39
6.1	General	
6.2	Tests	
6.3	Type test	
6.4	Selection of test samples	
6.5	Routine tests	
6.6	Production surveillance	
0.0		
7	Test and verification methods	
7.1	Dimensional check and visual inspection	
7.2	Materials check	
7.3	Verification of the strength of pressure containing parts and inner metallic partition walls	
7.3.1	Strength calculation method	
7.3.2	Experimental design method	
7.4	Verification of the strength of parts transmitting actuating forces	
7.5	Shell and inner metallic partition walls strength test	
7.6	Alternative shell and inner metallic walls strength test	
7.7	External tightness test	
7.7.1	External tightness test of metallic housing	
7.7.2	External tightness test of chambers bounded on at least one side by a diaphragm	
7.8	Internal sealing test	
7.9	Accuracy group	
7.9.1	General conditions	
7.9.2	Test at ambient temperature	
7.9.3	Test at the limit temperatures –20 °C or –10 °C and 60 °C	
7.9.4	M Verification of the upper limit of the highest set range for overpressure monitoring 4	
7.9.5	Determination of flow coefficient	
7.10	Response time	
7.11	Relatching difference and unlatching	51
7.11.1	A) Trip pressure for over-pressure monitoring (4)	
7.11.2	Lower trip pressure	
7.12	Closing force	
7.13	Endurance and accelerated ageing	
7.14	Resistance to gas of non metallic parts	53
7.15	Verification of the strength of the trip mechanism, valve seat and closing member against	
	dynamic impact of flowing gas	
7.16	Final visual inspection	
7.16.1	After type test	
7.16.2	After routine tests and production surveillance	54
8	Documentation	5.1
8.1	Documentation related to type test	
8.1.1	Documentation required prior to type test	
8.1.2	Test report	
8.2	Documentation for the customer	
8.2.1	Sizing equation	
8.2.2	Documentation provided at the request of the customer	
8.2.3	Documentation provided at the request of the customer	
o.∠.ა 8.3	Documentation related to production surveillance in accordance with 6.6	
8.3.1	Documentation related to production surveillance in accordance with 6.6 Documentation to be available for production surveillance	
8.3.2	Production surveillance report	
	·	
9	Marking	
9.1	General requirements	
9.2	Marking of connections for sensing, exhaust and breather lines	
9.3	Identification of auxiliary devices	57

EN 14382:2005+A1:2009 (E)

Annex	A (informative) Ice formation	
A.1	General	
A.2	Requirements	
A.3	Tests	58
Annex	B (informative) Compliance evaluation	59
B.1	General	
B.2	Introduction	
B.3	Procedure	
B.4	Manufacturer's compliance evaluation	
B.5	Issue of the certificate of compliance	60
Annex	C (informative) Pressure drop and flow coefficient	61
C.1	Calculation method for pressure drop throughout the SSD	
C.2	Test method for the determination of the flow coefficient C _v	61
Annex	D (informative) Alternative test method for verification of the strength of the trip	
D 4	mechanism, valve seat and closing member Test method	
D.1 D.2	Test method for the determination of the dynamic factor C_r	
	·	
D.3	Test method for a series of SSDs	64
Annex	E (informative) Sizing equation	66
Annex	F (informative) Inspection certificate	67
Annex	G (informative) Order specification	69
G.1	General	
G.2	Minimum specifications	
G.2.1	Details of construction	
G.2.2	Dimensions	
G.2.3	Performance	
G.3	Optional specifications	70
Annex	H (informative) Acceptance test	71
Annex	I (informative) A Seat leakage (alternative requirement)	72
Annex	J (normative) Materials	73
J.1	Steel materials for pressure containing parts and inner metallic partition walls	
J.2	Metallic materials different from steel materials for pressure containing parts and inner metallic partition walls	
J.3	Materials for fixtures, integral process and sensing lines, connectors and fasteners	
	K (informative) Suitability of safety shut-off device for damp operating conditions	
	L (informative) Glossary	ბბ
Annex	ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 97/23/EC	ar
	·	
Bibliod	graphy	92

EN 14382:2005+A1:2009 (E)

Foreword

This document (EN 14382:2005+A1:2009) has been prepared by Technical Committee CEN/TC 235 "Gas pressure regulators and associated safety devices for use in gas transmission and distribution", the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2009, and conflicting national standards shall be withdrawn at the latest by September 2009.

This document includes Amendment 1, approved by CEN on 2009-01-12.

This document supersedes (A) EN 14382:2005 (A).

The start and finish of text introduced or altered by amendment is indicated in the text by tags [A] (A)

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive 97/23/EC.

For relationship with EU Directive 97/23/EC, see informative Annex ZA, which is an integral part of this document.

Safety shut-off devices dealt with in this document are standard safety shut-off devices and, when used in pressure regulating stations complying with EN 12186 or EN 12279, they are considered as standard pressure equipment in accordance with Clause 3.1 of Art. 1 of Pressure Equipment Directive (PED).

For standard safety shut-off devices used in pressure regulating stations complying with EN 12186 or EN 12279, Table ZA.1 given in Annex ZA includes all applicable Essential Requirements given in Annex I of PED (A) except the external corrosion resistance in case of environmental conditions where corrosion is likely to occur (A).

The normative Annex J of this document lists some suitable materials for pressure containing parts, inner metallic partition walls, fasteners and connectors. Other materials may be used when complying with the restrictions given in Table 5.

A₁) deleted text (A₁

Continued (A) integrity of safety shut-off devices is assured by periodic functional checks. For periodic functional checks it is common to refer to national regulations/standards where existing or users/manufacturers practices.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

EN 14382:2005+A1:2009 (E)

1 Scope

This document specifies constructional, functional, testing and marking requirements, sizing and documentation of gas safety shut-off devices used in the pressure regulating stations in accordance with EN 12186 or EN 12279: (A)

- for inlet pressures up to 100 bar and nominal diameters up to DN 400;
- for an operating temperature range from –20 °C to +60 °C,

which operate with fuel gases of the 1st and 2nd family in accordance with EN 437 in transmission and distribution networks and also in commercial and industrial installations.

"Gas safety shut-off devices" will hereafter be called "SSDs" except in titles.

For standard safety shut-off devices when used in pressure regulating stations complying with EN 12186 or EN 12279, Annex ZA lists all applicable Essential Requirements except the external corrosion resistance in case of environmental conditions where corrosion is likely to occur. (A)

This document considers the following classes/types of SSDs: (A)

temperature classes:

- class 1: operating temperature range from -10 °C to 60 °C;
- class 2: operating temperature range from –20 °C to 60 °C;

functional classes:

- A: SSDs that close when damage to the pressure detector element occurs (applicable to overpressure SSDs only) or when external power fails and whose re-opening, after an intervention for overpressure, is possible only manually;
- class B: SSDs that do not close when damage to the pressure detector element occurs and whose reopening, after an intervention for overpressure, is possible only manually;

SSDs types:

- type IS: (integral strength type);
- type DS: (differential strength type). (4)

SSDs complying with the requirements of this document may be declared as "in conformity with EN 14382" and bear the mark "EN 14382".

The material and functional requirements specified in this document may be applied to SSDs which use thermal energy or the effects of electrical energy to trip the operation of the closing member. For these SSDs the operational parameters are not specified in this document.

This document does not apply to:

- SSDs upstream from/on/in domestic gas-consuming appliances which are installed downstream of domestic gas meters;
- ♠ SSDs incorporated into pressure-regulating devices used in service lines with volumetric flow rate ≤ 200 m³/h at normal conditions and inlet pressure ≤ 5 bar. ♠



The is a new provider i arenade and chare publication at the limit below	This is a free preview.	Purchase the	entire publication	at the link below:
--	-------------------------	--------------	--------------------	--------------------

Product Page

- Dooking for additional Standards? Visit Intertek Inform Infostore
- Dearn about LexConnect, All Jurisdictions, Standards referenced in Australian legislation