Irish Standard
I.S. EN 13602:2013

Copper and copper alloys - Drawn, round copper wire for the manufacture of electrical conductors

I.S. EN 13602:2013

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S.R. xxx: Standard Recommendation - recommendation based on the consensus of an expert panel and subject to public consultation.

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NSAI
1 Swift Square,
Northwood, Santry
Dublin 9

T +353 1 807 3800
F +353 1 807 3838
E standards@nsai.ie

W NSAI.ie

Sales:
T +353 1 857 6730
F +353 1 857 6729
W standards.ie

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EUROPEAN STANDARD

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EN 13602

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Supersedes EN 13602:2002

English Version

Copper and copper alloys - Drawn, round copper wire for the manufacture of electrical conductors

Cuivre et alliages de cuivre - Fils ronds en cuivre étirés pour la fabrication des conducteurs électriques

Kupfer und Kupferlegierungen - Gezogener Runddraht aus Kupfer zur Herstellung elektrischer Leiter

This European Standard was approved by CEN on 25 April 2013.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.

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EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: Avenue Marnix 17, B-1000 Brussels

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Foreword

This document (EN 13602:2013) has been prepared by Technical Committee CEN/TC 133 “Copper and copper alloys”, the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2013, and conflicting national standards shall be withdrawn at the latest by December 2013.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 13602:2002.

In comparison with EN 13602:2002, the following changes were made:

— Terms have been modified.

— Normative references have been updated.

— Editorial modifications have been made.

Within its programme of work, Technical Committee CEN/TC 133 requested CEN/TC 133/WG 4 "Extruded and drawn products, forgings and scrap" to prepare the following revision of the standard:

EN 13602:2002, *Copper and copper alloys — Drawn, round copper wire for the manufacture of electrical conductors.*

The products specified in this European Standard are those which are especially suitable for electrical purposes, i.e. with specified electrical properties. Drawn round wire for general purposes is specified in EN 12166.

This is one of a series of European Standards for copper products for electrical purposes. Other copper products are specified as follows:

— EN 13599, *Copper and copper alloys — Copper plate, sheet and strip for electrical purposes*

— EN 13600, *Copper and copper alloys — Seamless copper tubes for electrical purposes*

— EN 13601, *Copper and copper alloys — Copper rod, bar and wire for general electrical purposes*

— EN 13604, *Copper and copper alloys — Semiconductor devices, electronic and vacuum products made from high conductivity copper*

— EN 13605, *Copper and copper alloys — Copper profiles and profiled wire for electrical purposes*

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

1 Scope

This European Standard specifies the composition, property requirements including electrical properties, and dimensional tolerances for drawn round copper wire from 0,04 mm up to and including 5,0 mm for the manufacture of electrical conductors intended for the production of bare and insulated cables and flexible cords.

This standard covers plain or tinned, single or multiline, annealed or hard drawn wire. It does not include wire for enamelling (winding wire, magnet wire), for electronic application and for contact wire for electric traction.

The sampling procedures, the test methods for verification of conformity to the requirements of this standard and the delivery conditions are also specified.

NOTE Due to the thermal and/or mechanical treatment involved in cablemaking processes, the properties of conductors in the final cable or cord differ from those of the original wire supplied. Requirements for conductors taken from cable or cord are given in appropriate cable standards.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 610, *Tin and tin alloys — Ingot tin*

EN 1655, *Copper and copper alloys — Declarations of conformity*

EN 1976, *Copper and copper alloys — Cast unwrought copper products*

EN 10204, *Metallic products — Types of inspection documents*

EN 13603, *Copper and copper alloys — Test methods for assessing protective tin coatings on drawn round copper wire for electrical purposes*

EN ISO 6892-1, *Metallic materials — Tensile testing — Part 1: Method of test at room temperature (ISO 6892-1)*

IEC 60468, *Method of measurement of resistivity of metallic materials*

ISO 1811-2, *Copper and copper alloys — Selection and preparation of samples for chemical analysis — Part 2: Sampling of wrought products and castings*

ISO 4739, *Wrought copper and copper alloy products — Selection and preparation of specimens and test pieces for mechanical testing*

ISO 7801, *Metallic materials — Wire — Reverse bend test*

ISO 7802, *Metallic materials — Wire — Wrapping test*